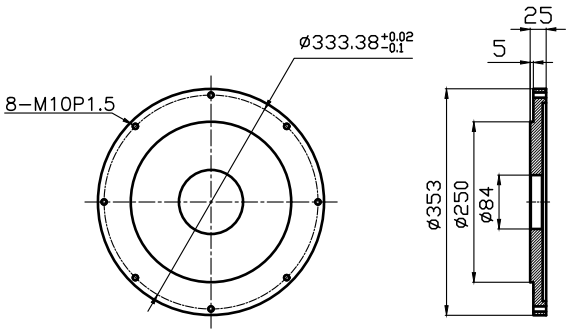
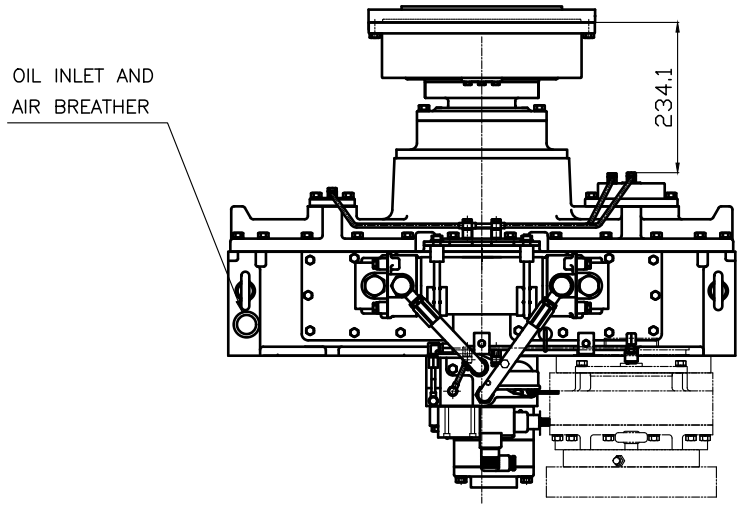
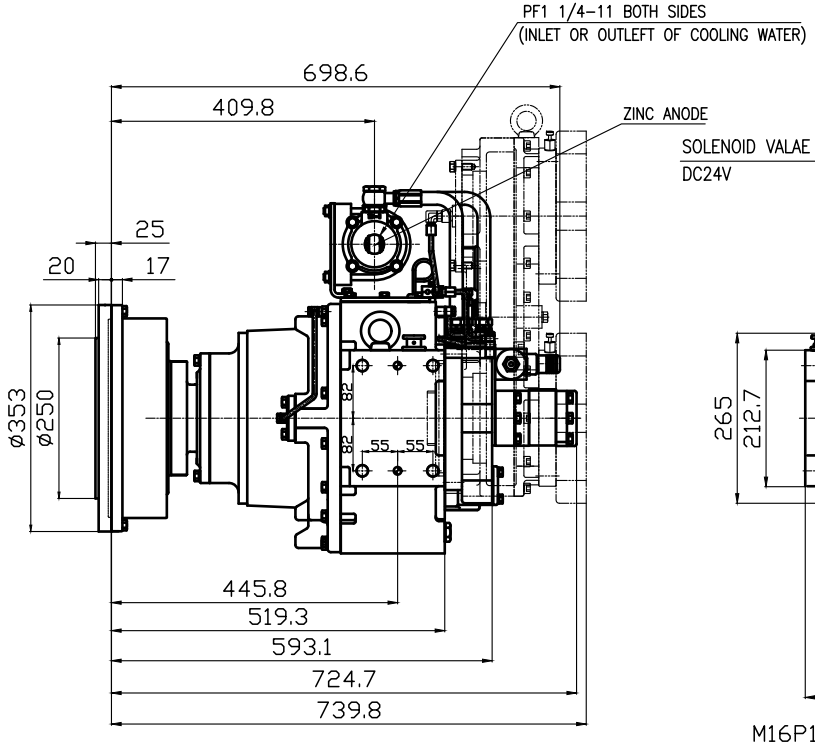
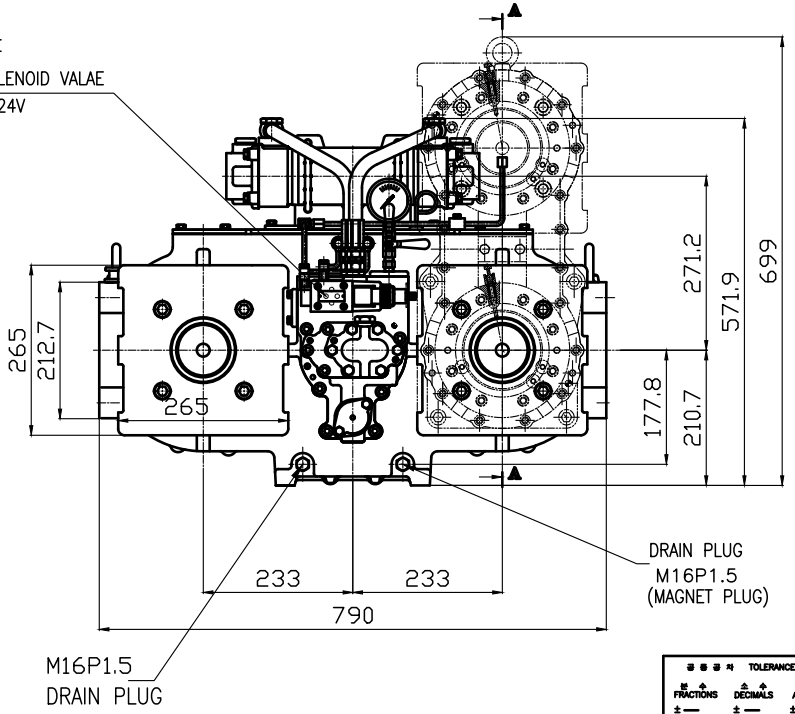


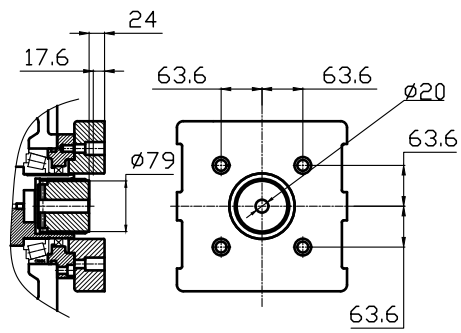
STANDARD : DUMMY PLATE
[MANUFACTURE THIS PLATE FOR ENGINE PULLEY]



DPO 410 HYDRAULIC POWER TAKE OFF SPECIFICATION		
GEAR RATIO	0.6607:1, 0.9787:1, 0.7692:1(증속)	
TOTAL WEIGHT	APPROX. 420 kg(DRY)	
OIL CAPACITY	APPROX. 7 L	
OIL VISCOSITY	SAE # 30	
OIL PRESSURE	16 ~ 25 kg/cm^2	CLUTCH OIL
DIRECTION OF ROTATION IN FORWARD	INPUT	C.C.W VIEWED FROM THE STERN
	OUTPUT	C.W VIEWED FROM THE STERN
OIL CHANGE INTERVAL	THE FIRST 100HOURS OF INITIAL OPERATION	
	AND EVERY 1000HOURS THEREAFTER	
SHIFTING LIMIT	UNDER 50% OF THE RATED ENGINE SPEED	
OIL COOLER	WATER FLOW 40 ~ 60L/min	
	TEMPERATURE OF COOLING WATER	MAX 32°C







단면 A-A

REMARK
1. STANDARD SPECIFICATION
2. DRIVING RING: DUMMY PLATE INCLUDING SAE 11.5"
3. SIZE OF PUMP FLANGE MAY BE CHANGED DEPENDING ON PUMP SPEC.
4. GEAR BOX TYPE (4PUMP)

공통공차 TOLERANCE ON	
분수 FRACTIONS ± —	소수 DECIMALS ± —
각도 ANGLES ± —	
일반공차	절삭가공

구분		조금	중급	정급
1 초과 4 이하		± 0.3	± 0.1	± 0.05
4	16	± 0.5	± 0.2	± 0.07
16	63	± 0.7	± 0.3	± 0.1
63	250	± 1.2	± 0.5	± 0.2
250	1000	+ 2.0	+ 0.8	+ 0.5

번호 NO.	품번 PART NO.	품명 PART NAME	
재질 MATERIAL	주기 1 참조		
작성 DATE	2014.01.10	척도 SCALE	N/S
승인 APPROVED BY	검도 CHECKED BY	제도 DRAWN	설계 DESIGNED
		경철	
동이공업(주)			

개수 Q'TY	재질 MATERIAL	규격 SIZE	비고 REMARKS
형식 TYPE	DPO-F(R)410	원도번 ORIGINAL DWG. NO.	
품명 NAME	PTO 거치도면		
도번 DWG. NO.	T410F(R)A~DPGS-R		
크기 SIZE	A0	코-드번호 CODE ID. NO.	

SHEET 1 OF 1